



PRVÁ ZVÁRAČSKÁ, a. s.
KOPČIANSKA 14, 851 01 BRATISLAVA 5

Certification Body for Products
accredited by the Slovak National Accreditation Service according to ISO/IEC 17065: 2012



CERTIFICATE

No. PZ 0000 2012 CV 0003 SK

Welding of Railway Vehicles and Components according to STN EN 15085-2.

EUROCAST Košice, s. r. o.

Vstupný areál U. S. Steel

044 54 Košice

IČO: 36 577 707

Is qualified to perform the welding work within the range of certification of:
Certification level **CL 1** according to **STN EN 15085-2:2008**.

Field of application: Castings for the railway industry from material: EN-GJS-400-18U LT, EN-GJS-400-18, EN-GJS-400-15, EN-GJS-500-7 and EN-GJS-450-10 – repair welding.

Range of specification (WPQR):

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments	Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	72.1	t ≤ 40 mm	P/BW	111	72.1	t = 3 – 30mm	P/BW
111	72.2	t = 3 – 30mm	P/BW	111	72.3	t = 3 – 60mm	P/BW

Authorized welding coordinator:

Deputy with equal rights:

Comments:

Valid: from 07.12.2021 – 14.01.2024

Auditor: Ing. Vladimír Simonides
General regulations see appendix.

Ing. Martin Gatíal, PhD. (IWE) born: 04.04.1975

Ing. Ľubomír Popčák (IWE) born: 26.03.1970

PZVAR/15085/CL1/003/4A1/12

Certified from: 16.01.2012



Bratislava 07.12.2021

Ing. Branislav Šimovič
Deputy Head of Certification Body



PRVÁ ZVÁRAČSKÁ, a. s.
KOPČIANSKA 14, 851 01 BRATISLAVA 5

APPENDIX No.1

Certificate no. PZ 0000 2012 CV 0003 SK

Comments: PZVAR/15085/CL1/003/4A1/12

List of approved WPQR according to EN ISO 15614:

1002 P0162/8/V/0068

SVK-20-B-0001

SVK-17-B-0013

2001-70035175

General regulations: according to EN 15085-2

Certification scheme: 3

Revocation of the certificate:

At suspension of the certificate, the certifying authority shall proceed in accordance with the procedure referred to in the documentation of certifying authority.

The certification authority which issued the certificate is authorized to invalidate the following cases:

- on samples and products were carried out welding operations, which are contrary to the approved welding procedure (WPQR) and the appropriate standard,
- welding supervision carried out in a manner that does not meet the requirements of reference standard,
- welding works were performed without welding supervision,
- certificates of welders, or other welding personnel are not valid,
- if welder performed welding works, which are not within the range of his certificate,
- other related standards have not been kept,
- supervisory audit certification company has not been allowed,
- welding shop resigned and/or did not request for extension of certificate.

The company will be informed about cancellation of certificate in writing.

In the event that the company is interested in extension of certificate, it must submit a written request for extension to the certification authority not later than two months before expiration of the certificate. If the applicant fails to comply with this condition, he will have to undergo entire certification process anew.

Distribution list:

- 1 Applicant
- 2 Certification body for products



Bratislava 07.12.2021

Ing. Branislav Šimovič
Deputy Head of Certification Body